



Your refillable cartridges have been prefilled with ink. However, there are a few steps you must follow before installing to your printer

These cartridges are spongeless, designed to allow air to enter from vent hole on top of the cartridge for ink to flow through a set of channels to the ink chamber at the exit port.

For shipping purpose, the vent hole is installed with vent plug to prevent ink from leaking.

- 1) The vent plug must be removed before installing to printer. It is OK to leave the vent hold open during printing.
- 2) Prime your cartridge by inserting the provided blunt needle and syringe. Draw out ink about 1-2 ml to prime the cartridge to prevent air lock.
- 3) Now refillable is ready to install to your printer, refillable cartridge can be mixed with regular Epson cartridge. Follow Epson installing new cartridges instruction.

#### To Refill:

- 1) Connect needle to syringe and draw 10 - 12 ml of ink from bottle(ink sold separately). Ensure that right color is installed to proper cartridge.
- 2) There is a hole on the top of cartridge for refilling ( Fill Plug). Remove fill pulg and inject the ink with the syringe until the reservoir is 80% full. It should take 12 to 13 ml of ink depending of cartridge model. Leave 3 ml of air at the top of cartridge.
- 3) Use the needle with syringe , insert to the center of the exit port and draw out 1 ml of ink from exit port to remove trapped air from cartridge. If cartridge is brand new, you can pre-puncture the clear film over the exit port seal, but do not remove the clear film which holds the exit port in place.
- 4) When drawing the ink, make sure that the Fill Plug is left open and the Vent Plug is closed. This is to prevent air from being drawn back into the cartridges. Do not Cover the Fill Plug
- 5) Re install the Fill Plug and leave the Vent Plug open before installing cartridge in printer.

**CAUTION: VENT PLUG MUST BE REMOVE OR CARTRIDGE WILL NOT WORK  
CLEAN THE NEEDLE AND SYRINGE WITH WATER WHEN USES ON A DIFFERENT COLOR**